



# Effect of Boron on Structural, Optical Characterization of Nanostructured Fe<sub>2</sub>O<sub>3</sub> thin Films

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## Abstract

Fe<sub>2</sub>O<sub>3</sub> thin films were deposited on glass substrate by chemical spray pyrolysis (CSP) technique at a temperature of 450°C. X-Ray diffraction indicates that the films were polycrystalline with a dominant peak along (100). Surface morphology was studied using atomic force microscope (AFM). The grain size values were observed in the zone of (72.46), (71.53) and (59.87) nm for the (Fe<sub>2</sub>O<sub>3</sub>, Fe<sub>2</sub>O<sub>3</sub>:1% B, Fe<sub>2</sub>O<sub>3</sub>:3% B) respectively. Transmittance spectra were recorded to obtain the optical characterizations like absorption edges, which was shifted toward long wavelength. The optical bandgap shows a decrement in their values from (2.65 to 2.45) eV by B doping.

**Key Words:** Fe<sub>2</sub>O<sub>3</sub>: B, Spray Pyrolysis, XRD, AFM, Bandgap.

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## Introduction

Metal oxides have entered many applications like solar cell; photoelectron and electrical devices [1-7]. Iron oxides have diverse shapes like wustite (FeO), magnetite (Fe<sub>3</sub>O<sub>4</sub>), hematite (α-Fe<sub>2</sub>O<sub>3</sub>), and maghemite (γ-Fe<sub>2</sub>O<sub>3</sub>) [8, 9]. Hematite (α-Fe<sub>2</sub>O<sub>3</sub>) is a material with a bandgap of about 2-2.2 eV allowing the absorption of ~40% solar energy via its visible area, due to this factor Fe<sub>2</sub>O<sub>3</sub> is believed as a favorable material for solar energy application [10]. Iron oxide is one of the most famous magnetic materials. Magnetic properties of ferromagnetic and ferrite films were investigated by using the modified second and third order perturbed, gas sensitivity of many materials has been investigated in diverse gases [11-13]. As a sensor, the α-Fe<sub>2</sub>O<sub>3</sub> nanostructures are capable to reveal different gases and vapors like NO<sub>2</sub>, NH<sub>3</sub>, CO, and H<sub>2</sub>S [14-15]. The

high melting point of the metal oxide made the chemical spray pyrolysis technique is suitable method for preparing the metal oxide films [16-19]. This work aims to prepare Fe<sub>2</sub>O<sub>3</sub> and study the impact of B dopant on some physical characterization.

## Experimental

Ferric oxide Fe<sub>2</sub>O<sub>3</sub> thin films were prepared by chemical spray pyrolysis (CSP) method. Fe<sub>2</sub>O<sub>3</sub> films are deposited from 0.1 M of (Fe<sub>2</sub>O<sub>3</sub>Cl<sub>2</sub>) dissolved in redistilled water. The doped material was Boron trichloride (BCl<sub>3</sub>) dissolved in redistilled water, HCl was added as drops to maintain clear solution.

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The optimal conditions of the deposition was : Glass substrate temperature 450°C, space between nozzle and substrate was 29 cm, spraying period 8 s held by 60 s to prevent cooling, spray average was 4ml/min, and the transporter gas was nitrogen. The structural properties of Fe<sub>2</sub>O<sub>3</sub>: B thin films were carried out employing X-ray diffractometer in 2θ range from 20 to 60. Surface topography of the as deposited films was evaluated by AFM. The UV-Vis spectrophotometer (SHIMADZU Japan) was utilized to gain optical properties.

**Results and Discussion**

Fig. 1 offers XRD pattern of the prepared films. (XRD) show that Fe<sub>2</sub>O<sub>3</sub> and doping with 1% and 3% Fe<sub>2</sub>O<sub>3</sub>: B were polycrystalline with a rhombohedral structure and a dominant peak along (100) direction. These results in agreement with the standard Fe<sub>2</sub>O<sub>3</sub> X-ray diffraction data file [No. 40-1139 JCPDS prevalent].

The average Grain size(D) was obtained from

**Table 1.** Grain size, optical bandgap and structural parameters of the prepared films

Samples	(hk l) Plane	2 θ (°)	FW HM (°)	Grain size (nm)	Optical bandgap (eV)	Dislocations density (× 10 <sup>14</sup> )(lines/m <sup>2</sup> )	Strain × 10 <sup>-4</sup>
Fe <sub>2</sub> O <sub>3</sub> pure	111	31.13	0.62	13.30	2.65	56.5	26.0
Fe <sub>2</sub> O <sub>3</sub> : 1% B	111	30.80	0.58	14.21	2.55	49.5	24.3
Fe <sub>2</sub> O <sub>3</sub> : 3% B	111	30.28	0.55	15.00	2.45	44.4	23.1

highest intensity peaks utilizing Scherrer's equation [20, 21,22]:

$$D = \frac{0.9\lambda}{\beta \cos\theta} \tag{1}$$

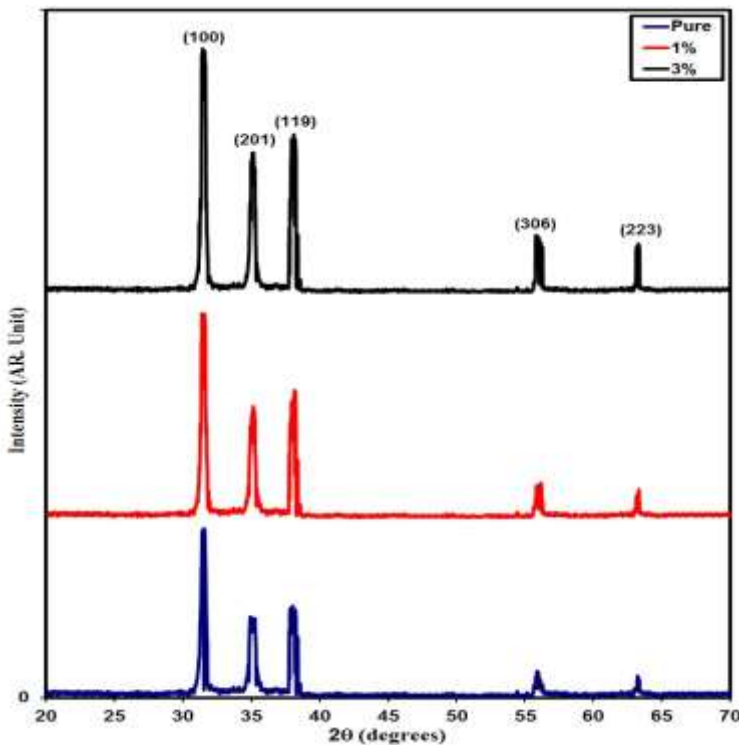
Where λ is the wavelength of the X-rays (0.1541 nm), β and θ are (FWHM) and the diffraction angle respectively. The Grain size has been found to vary from 13.30 to 15 nm whereas the strain (%) parameter increased from 26.0 to 23.1, with Au concentration as listed in Table. 1

Other structural parameters such as dislocation density (δ) and strain (ε) are also evaluated. The δ gives number of defects in the films, the values of(δ) and(ε) listed in Table. 1 shows the structural parameters estimated from [23, 24, 25]:

$$\delta = \frac{1}{D^2} \tag{2}$$

$$\epsilon = \frac{\beta \cos\theta}{4} \tag{3}$$

Figure (2) displays the values of FWHM, D, δ and ε via doping content.



**Fig.1.** XRD-patterns crystalline size of the prepared films



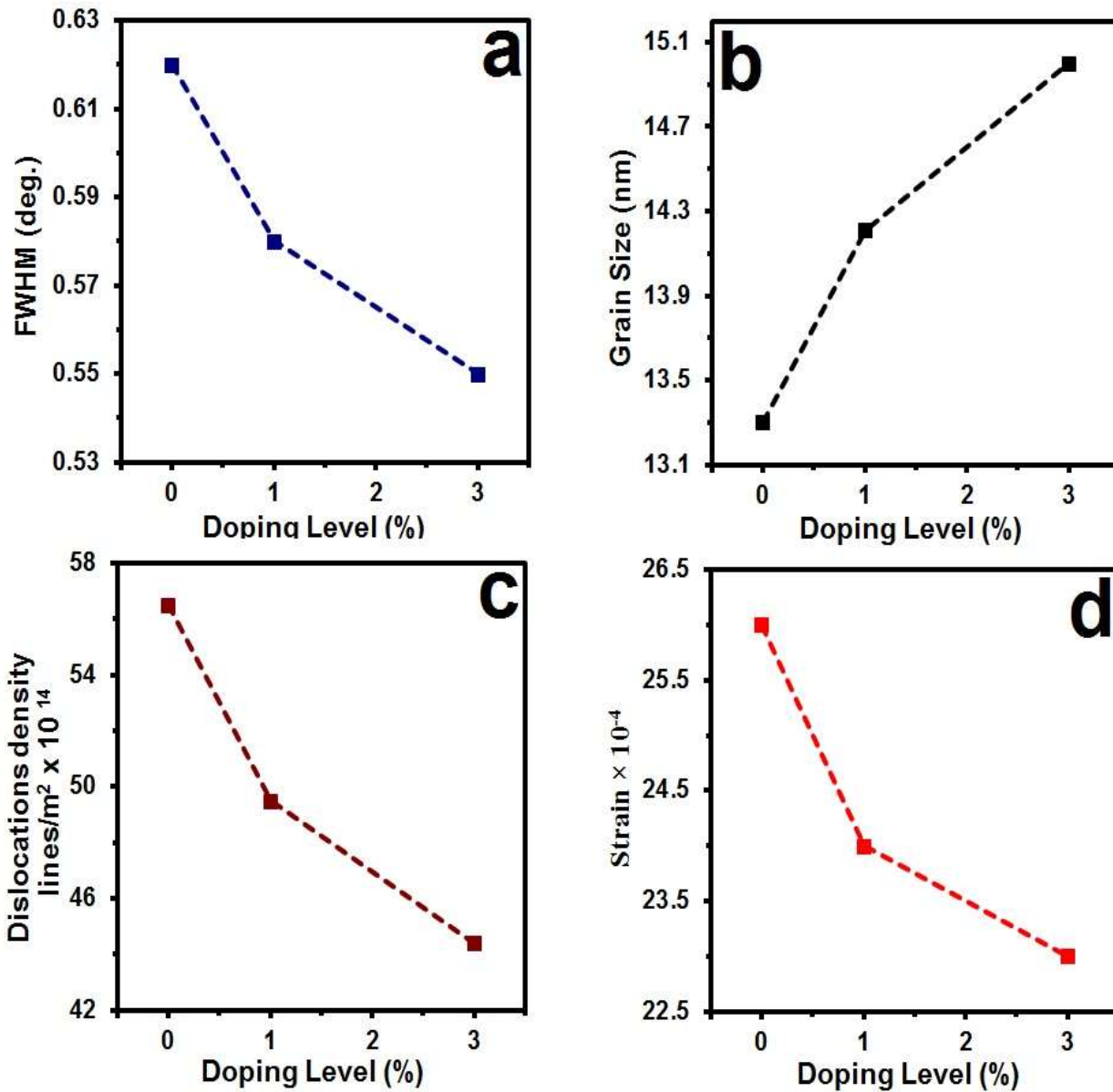


Fig.2. FWHM (a) Grain size (b) Dislocation (c) Strain (d) of the prepared films

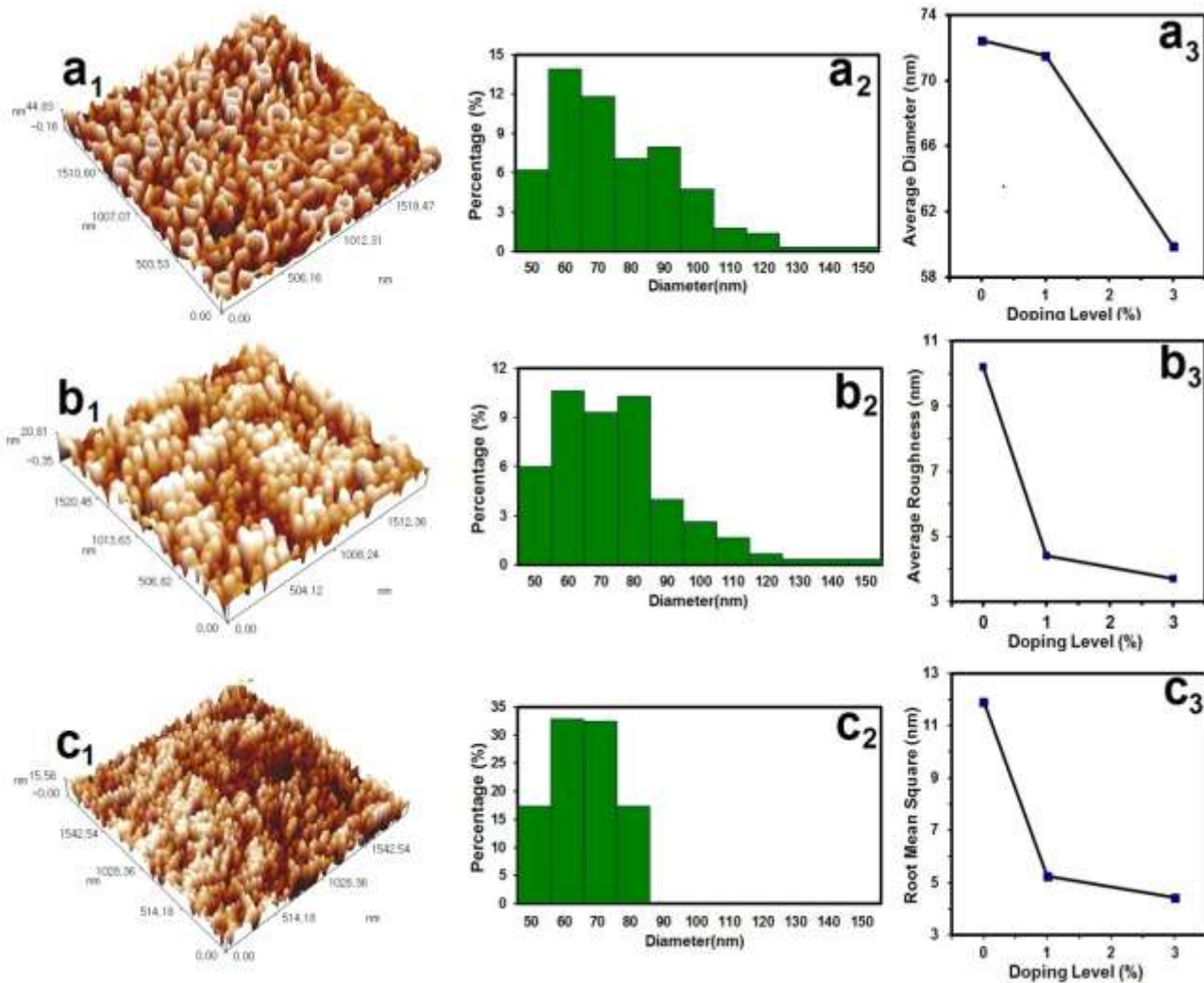
Fig. (3) shows AFM image of three dimensional surface topography of the Fe<sub>2</sub>O<sub>3</sub> films prepared by SPM. The root mean square roughness (R<sub>rms</sub>) and average roughness (R<sub>a</sub>) of prepared films are shown in Table 1. As can be seen, the R<sub>rms</sub> and R<sub>a</sub> follow the doping. The grain size values was in the range of (72.46), (71.53) and (59.87) nm for the

(Fe<sub>2</sub>O<sub>3</sub>, Fe<sub>2</sub>O<sub>3</sub> :1% B, Fe<sub>2</sub>O<sub>3</sub> :3% B) respectively, The R<sub>rms</sub> value of 11.9 nm for as deposited Fe<sub>2</sub>O<sub>3</sub> thin films decreased to 4.43 nm by decreased of doping, R<sub>a</sub> roughness parameters versus dopant content was given in Fig. 3 (a<sub>3</sub>, b<sub>3</sub>, and c<sub>3</sub>) respectively. Table (2) represents the values of AFM parameters.

Table 2. AFM parameters of the deposited films

Samples	Average Particle size nm	Roughness Average (nm)	R <sub>rms</sub> (nm)
Fe <sub>2</sub> O <sub>3</sub>	72.46	10.2	11.9
Fe <sub>2</sub> O <sub>3</sub> : 1% B	71.53	4.40	5.24
Fe <sub>2</sub> O <sub>3</sub> : 1% B	59.87	3.75	4.43





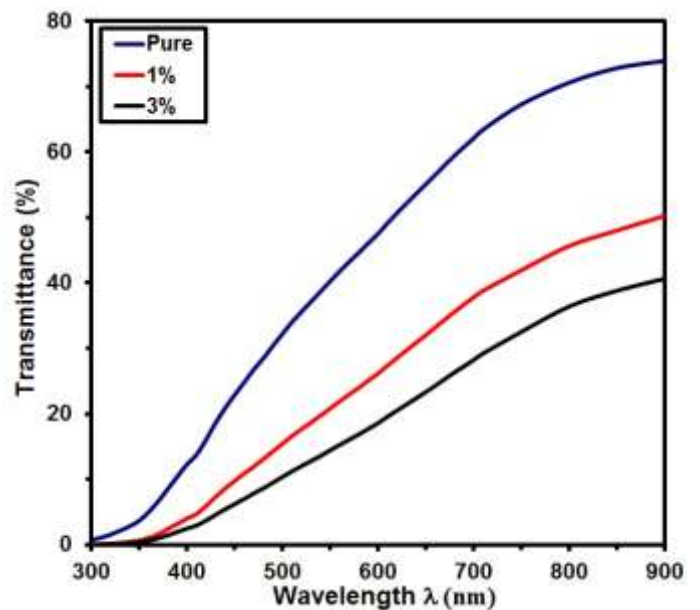
**Fig. 3.** AFM images of the prepared films (a<sub>1</sub>, b<sub>1</sub> and c<sub>1</sub>), granularly distributed (a<sub>2</sub>, b<sub>2</sub> and c<sub>2</sub>) and variation of AFM parameters via doping (a<sub>3</sub>, b<sub>3</sub> and c<sub>3</sub>)

Figure (4) displays transmittance spectra of pure Fe<sub>2</sub>O<sub>3</sub> films for (Fe<sub>2</sub>O<sub>3</sub>:1% B, Fe<sub>2</sub>O<sub>3</sub>:3% B). It is seen that maximum transmittance was 75% for Fe<sub>2</sub>O<sub>3</sub>.

Fig.5 shows the absorption coefficient( $\alpha$ ) decreased with an increase at 1% or 3% doping. The bandgap energy  $E_g$  was estimated from the relation below[26,27]:

$$(\alpha hv) = A(hv - E_g)^{\frac{1}{2}} \quad (4)$$

Where A is the constant,  $hv$  is the photon energy. Figure 6 shows relation of  $(\alpha hv)^2$  vs.  $hv$ . The bandgap of Fe<sub>2</sub>O<sub>3</sub> film for the three films is 2.65, 3.0 and 2.45 eV, respectively. It is clearly observed that with decrease of films, the optical bandgap was found to be decreased with doping content



**Fig.4.** Transmittance for the prepared films.



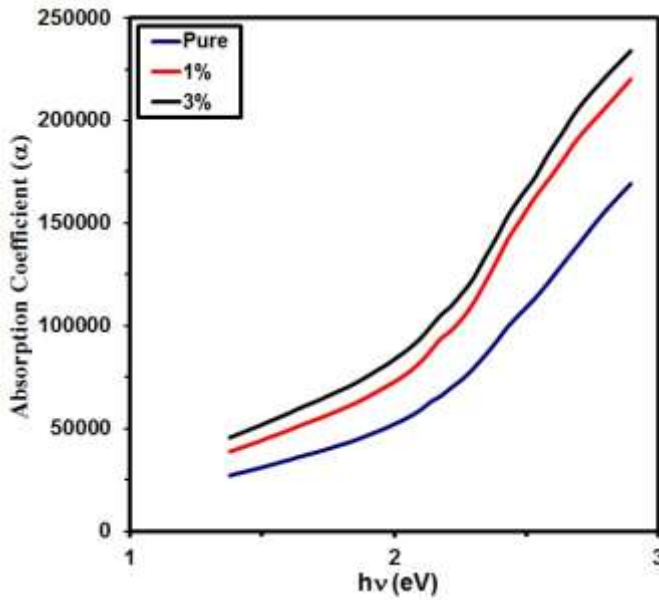


Fig. 5.  $\alpha$  Vshv of the prepared thin films

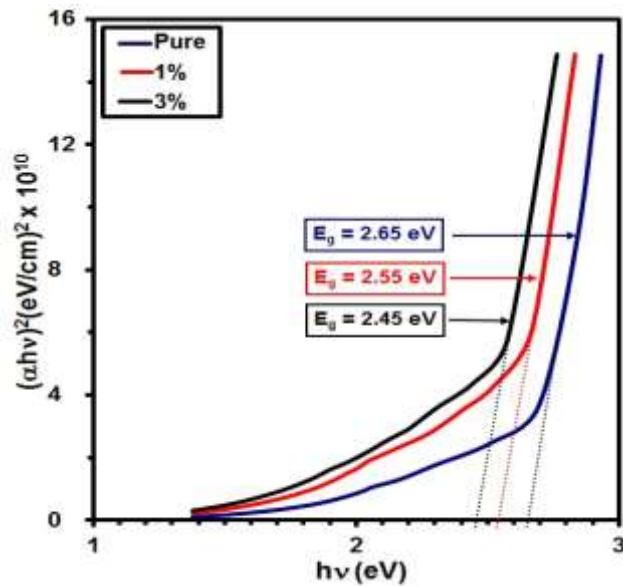


Fig. 6.  $(\alpha hv)^2$  Vshv of the prepared thin films

### Conclusion

Fe<sub>2</sub>O<sub>3</sub> films are prepared under various B dopants, The structure was rhombohedral with a preferred peak in (100). Surface morphology of the prepared films was studied using atomic force microscope (AFM). The grain size was in the zone of (72.46), (71.53) and (59.87) nm for the (Fe<sub>2</sub>O<sub>3</sub>, Fe<sub>2</sub>O<sub>3</sub>:1% B, Fe<sub>2</sub>O<sub>3</sub>:3% B) respectively.

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