Introduction:

Except for a few sterile foods, all foods harbor one or more types of microorganisms. Some of them have desirable roles in food, such as in the production of naturally fermented food, whereas others cause food spoilage and foodborne diseases. To study the role of microorganisms in food and to control them when necessary, it is important to isolate them in pure culture and study their morphological, physiological, biochemical, and genetic characteristics.

The food-producing period dates from about 8,000 to 10,000 years ago and includes the present time. It is presumed that the problems of spoilage and food poisoning were encountered early in this period. With the advent of prepared foods, the problems of disease transmission by foods and of faster spoilage caused by improper storage made their appearance. Spoilage of prepared foods apparently dates from around 6000 BC. The practice of making pottery was brought to Western Europe about 5000 BC from the Near East. The first boiler pots are thought to have originated in the Near East about 8,000 years ago. The arts of cereal cookery, brewing, and food storage were either started at about this time or stimulated by this new development.

Few advances were apparently made toward understanding the nature of food poisoning and food spoilage between the time of the birth of Christ and AD 1100. The first person to appreciate and understand the presence and role of microorganisms in food was Pasteur. In 1837, he showed that the souring of milk was caused by microorganisms, and in about 1860 he used heat for the first time to destroy undesirable organisms in wine and beer. This process is now known as pasteurization.

FOOD MICROBIOLOGY: CURRENT STATUS

In the early 20th century, studies continued to understand the association and importance of microorganisms, especially pathogenic bacteria in food. Specific methods were developed for their isolation and identification. The importance of sanitation in the handling of food to reduce contamination by microorganisms was recognized. Specific methods were studied to prevent growth as well as to destroy the spoilage and pathogenic bacteria. There was also some interest to isolate beneficial bacteria associated with food fermentation, especially dairy fermentation, and study their characteristics. However, after the 1950s, food microbiology entered a new era. Availability of basic information on the physiological, biochemical, and biological characteristics of diverse types of food,
microbial interactions in food environments and microbial physiology, biochemistry, genetics, and immunology has helped open new frontiers in food microbiology. Among these are:

A. Food Fermentation/Probiotics
• Development of strains with desirable metabolic activities by genetic transfer among strains
• Development of bacteriophage-resistant lactic acid bacteria
• Metabolic engineering of strains for overproduction of desirable metabolites
• Development of methods to use lactic acid bacteria to deliver immunity proteins
• Sequencing genomes of important lactic acid bacteria and bacteriophages for better understanding of their characteristics
• Food biopreservation with desirable bacteria and their antimicrobial metabolites
• Understanding of important characteristics of probiotic bacteria and development of desirable strains
• Effective methods to produce starter cultures for direct use in food processing

B. Food Spoilage
• Identification and control of new spoilage bacteria associated with the current changes in food processing and preservation methods
• Spoilage due to bacterial enzymes of frozen and refrigerated foods with extended shelf life
• Development of molecular methods (nanotechnology) to identify metabolites of spoilage bacteria and predict potential shelf life of foods
• Importance of environmental stress on the resistance of spoilage bacteria to antimicrobial preservatives

C. Foodborne Diseases
• Methods to detect emerging foodborne pathogenic bacteria from contaminated foods
• Application of molecular biology techniques (nanotechnology) for rapid detection of pathogenic bacteria in food and environment
• Effective detection and control methods of foodborne pathogenic viruses
• Transmission potentials of prion diseases from food animals to humans
• Importance of environmental stress on the detection and destruction of pathogens
• Factors associated with the increase in antibiotic-resistant pathogens in food
• Adherence of foodborne pathogens on food and equipment surfaces
• Mechanisms of pathogenicity of foodborne pathogens
• Effective methods for epidemiology study of foodborne diseases
• Control of pathogenic parasites in food.
**Contamination of Foods:**
The internal tissues of healthy plants (fruits and vegetables) and animals (meat) are essentially sterile. Yet raw and processed (except sterile) foods contain different types of molds, yeasts, bacteria, and viruses. Microorganisms get into foods from both natural (including internal) sources and from external sources to which a food comes into contact from the time of production until the time of consumption.

**Sources of contamination:**

**A. Plants (Fruits and Vegetables)**
The inside tissue of foods from plant sources are essentially sterile, except for a few porous vegetables (e.g., radishes and onions) and leafy vegetables (e.g., cabbage and Brussels sprouts). Some plants produce natural antimicrobial metabolites that can limit the presence of microorganisms. Fruits and vegetables harbor microorganisms on the surface; their type and level vary with soil condition, type of fertilizers and water used, and air quality. Molds, yeasts, lactic acid bacteria, and bacteria from genera *Pseudomonas*, *Alcaligenes*, *Micrococcus*, *Erwinia*, *Bacillus*, *Clostridium*, and *Enterobacter* can be expected from this source. Pathogens, especially of enteric types, can be present if the soil is contaminated with untreated sewage. Diseases of the plants, damage of the surface (before, during, and after harvest), long delay between harvesting and washing, and unfavorable storage and transport conditions after harvesting and before processing can greatly increase microbial numbers as well as predominant types. Improper storage conditions following processing can also increase their numbers.

**B. Animals, Birds, Fish, and Shellfish**
Food animals and birds normally carry many types of indigenous microorganisms in the digestive, respiratory, and urinogenital tracts, the teat canal in the udder, as well as in the skin, hooves, hair, and feathers.
Many, as carriers, can harbor pathogens such as *Salmonella* serovars, pathogenic *Escherichia coli*, *Campylobacter jejuni*, *Yersinia enterocolitica*, and *Listeria monocytogenes* without showing symptoms. Laying birds have been carrying *Salmonella* Enteritidis in the ovaries and contaminating the yolk during ovulation.

Fish and shellfish also carry normal microflora in the scales, skin, and digestive tracts. Water quality, feeding habits, and diseases can change the normal microbial types and level. Pathogens such as *Vibrio parahaemolyticus*, and *V. cholerae* are of major concern from these sources.
In addition to enteric pathogens from fecal materials, meat from food animals and birds can be contaminated with several spoilage and pathogenic microorganisms from skin, hair, and feathers, namely *Staphylococcus aureus*,...
Micrococcus spp., Propionibacterium spp., Corynebacterium spp., and molds and yeasts.

C. Air
Microorganisms are present in dust and moisture droplets in the air. They do not grow in dust, but are transient and variable, depending on the environment. Their level is controlled by the degree of humidity, size and level of dust particles, temperature and air velocity, and resistance of microorganisms to drying. Generally, dry air with low dust content and higher temperature has a low microbial level. Spores of Bacillus spp., Clostridium spp., and molds, and cells of some Gram positive bacteria (e.g., Micrococcus spp. and Sarcina spp.), as well as yeasts, can be predominantly present in air. If the surroundings contain a source of pathogens (e.g., animal and poultry farms or a sewage-treatment plant), different types of bacteria, including pathogens and viruses (including bacteriophages), can be transmitted via the air. Microbial contamination of food from the air can be reduced by removing the potential sources, controlling dust particles in the air (using filtered air), using positive air pressure, reducing humidity level, and installing UV light.

D. Soil
Soil, especially the type used to grow agricultural produce and raise animals and birds, contains several varieties of microorganisms. Because microorganisms can multiply in soil, their numbers can be very high (billions/g). Many types of molds, yeasts, and bacterial genera (e.g., Enterobacter, Pseudomonas, Proteus, Micrococcus, Enterococcus, Bacillus, and Clostridium) can enter foods from the soil. Soil contaminated with fecal materials can be the source of enteric pathogenic bacteria and viruses in food. Sediments where fish and marine foods are harvested can also be a source of microorganisms, including pathogens, in those foods. Different types of parasites can also get in food from soil. Removal of soil (and sediments) by washing and avoiding soil contamination can reduce microorganisms in foods from this source.

E. Sewage
Sewage, especially when used as fertilizer in crops, can contaminate food with microorganisms, the most significant of which are different enteropathogenic bacteria and viruses. This can be a major concern with organically grown food and many imported fruits and vegetables, in which untreated sewage and manure might be used as fertilizer. Pathogenic parasites can also get in food from sewage. To reduce incidence of microbial contamination of foods from sewage, it is better not to use sewage as fertilizer. If used, it should be efficiently treated to kill the
pathogens. Also, effective washing of foods following harvesting is important.

F. Water

Water is used to produce, process, and, under certain conditions, store foods. It is used for irrigation of crops, drinking by food animals and birds, raising fishery and marine products, washing foods, processing (pasteurization, canning, and cooling of heated foods) and storage of foods (e.g., fish on ice), washing and sanitation of equipment, and processing and transportation facilities. Water is also used as an ingredient in many processed foods. Thus, water quality can greatly influence microbial quality of foods. Contamination of foods with pathogenic bacteria, viruses, and parasites from water has been recorded.

Potable water does not contain coliforms and pathogens (mainly enteric types), it can contain other bacteria capable of causing food spoilage, such as *Pseudomonas, Alcaligenes*, and *Flavobacterium*. Improperly treated water can contain pathogenic and spoilage microorganisms. To overcome the problems, many food processors use water, especially as an ingredient, that has a higher microbial quality than that of potable water.

G. Humans

Between production and consumption, foods come in contact with different people handling the foods. They include not only people working in farms and food processing plants, but also those handling foods at restaurants, catering services, retail stores, and at home. Human carriers have been the source of pathogenic microorganisms in foods that later caused foodborne diseases, especially with ready to eat foods. Improperly cleaned hands, lack of aesthetic sense and personal hygiene, and dirty clothes and hair can be major sources of microbial contamination in foods.

The presence of minor cuts and infection in hands and face and mild generalized diseases (e.g., flu, strep throat, or hepatitis A in an early stage) can amplify the situation. In addition to spoilage bacteria, pathogens such as *Staphylococcus aureus, Salmonella* serovars, *Shigella* spp., pathogenic *E. coli*, and hepatitis A can be introduced into foods from human sources.

Proper training of personnel in personal hygiene, regular checking of health, and maintaining efficient sanitary and aesthetic standards are necessary to reduce contamination from this source.

H. Food Ingredients

In prepared foods, many ingredients or additives are included in different quantities. Many of these ingredients can be the source of both spoilage and pathogenic microorganisms. Various spices generally have very high populations of mold and bacterial spores. Starch, sugar, and flour might have spores of thermophilic bacteria. Pathogens have been isolated from dried coconut, egg, and chocolate. The ingredients should be produced under sanitary conditions and given
antimicrobial treatments. In addition, setting up acceptable microbial specifications for the ingredients will be important in reducing microorganisms in food from this source.

I. Equipment
A wide variety of equipment is used in harvesting, slaughtering, transporting, processing, and storing foods. Many types of microorganisms from air, raw foods, water, and personnel can get into the equipment and contaminate foods. Depending on the environment (moisture, nutrients, and temperature) and time, microorganisms can multiply and, even from a low initial population, reach a high level and contaminate large volumes of foods. Also, when processing equipment is used continuously for a long period of time, microorganisms initially present can multiply and act as a continuous source of contamination in the product produced subsequently.

Small equipment, such as cutting boards, knives, spoons, and similar articles, because of improper cleaning, can be sources of cross contamination. *Salmonella, Listeria, Escherichia, Enterococcus, Micrococcus, Pseudomonas, Lactobacillus, Leuconostoc, Clostridium, Bacillus* spp., and yeasts and molds can get in food from equipment. Proper cleaning and sanitation of equipment are important to reduce microbial levels in food.

J. Miscellaneous
Foods might be contaminated with microorganisms from several other sources, namely packaging and wrapping materials, containers, flies, vermin, birds, house pets, and rodents. Many types of packaging materials are used in food.

Flies, vermin, birds, and rodents in food processing and food preparation and storage facilities should be viewed with concern as they can carry pathogenic microorganisms. House pets can also harbor pathogens.