

Lab. 2

Industrial pharmacy



Effervescent Granules

Presented by :

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# GRANULE DOSAGE FORM

**Small irregular particles ranging from 4-10 mesh size (4.76 - 2 mm) containing medicinal substances**

## EFFERVESCENT GRANULES

**Mixtures of medicinal agent with citric acid, tartaric acid and bicarbonate**

**Note: Granules may be non-medical:  
Deluse granules (diatery supplements)**

# Dispensing

**Dissolving granules in water and taken during effervescence or immediately after.**

## TYPE OF DRUGS USED IN EFFERVESCENT GRANULES:

**Usually water soluble drugs**

- 1- Alka seltzer: (Aspirin) minor aches, pains, inflammation, fever, headache.**
- 2- Citrocarbonate: Urinary pH modifiers and to treat gastric antiacid.**

## **IMPORTANT NOTES FOR USING GRANULES:**

**1- By using granules or coarse particles of mixed powders rather than small powder particles**



**the rate of solution is decreased**



**violent and uncontrollable effervescence is prevented.**

**2- Sudden and rapid effervescence could overflow the glass and leave little residual carbonation in the solution.**

**3- Combination of citric acid and tartaric acids rather than either acid alone to avoid certain difficulties.**

**A-Thus when using tartaric acid alone the resulting granules loss their firmness readily and crumble (Chalky and friable).**

**B- while using citric acid alone result in a sticky mixture difficult to granulate.**



# ADVANTAGES:

1. Rapid onset of action

(prepared as solution)



rapid disintegration and dissolution.

2. Pleasant taste

chemical reaction between acid and base  
lead to liberate  $\text{CO}_2$  which act as local  
anesthetic effect of oral cavity so mask the  
undesirable taste.

3. Psychological effect, patient comfort to it.

4. Provide alkaline solution, neutralization of a  
acidic drugs as aspirin (alkalinization of urine  
and increase excretion of drug which is acidic).

# DISADVANTAGES:

It can be overcome by packaging and compressing into tablet dosage form and put them in aluminum foil

(not in plastic foil because it allow the absorption of water from moisture).

1. Unstable (absorb the water [moisture] from the atmosphere).

2. Not accurate dose estimation because the one who estimate the dose is the patient himself.

3. Sodium overload (these granules are not suitable for hypertensive patients)

4. Have many drug-drug interaction.

# SOURCES OF ACIDS

**1. Natural (food) acids** (citric acid, tartaric acid, malic acid, fumaric acid).

Highly soluble in water and thus widely use in preparation of effervescent.

**2. Anhydride acids** (anhydrous citric acid and anhydrous tartaric acid) .

When dissolved in water give hydrous acids.

**3. Salts acids** (disodium dihydrogen phosphate, and sodium disulfide).

Soluble at pH 4.5 otherwise they are strong acids.

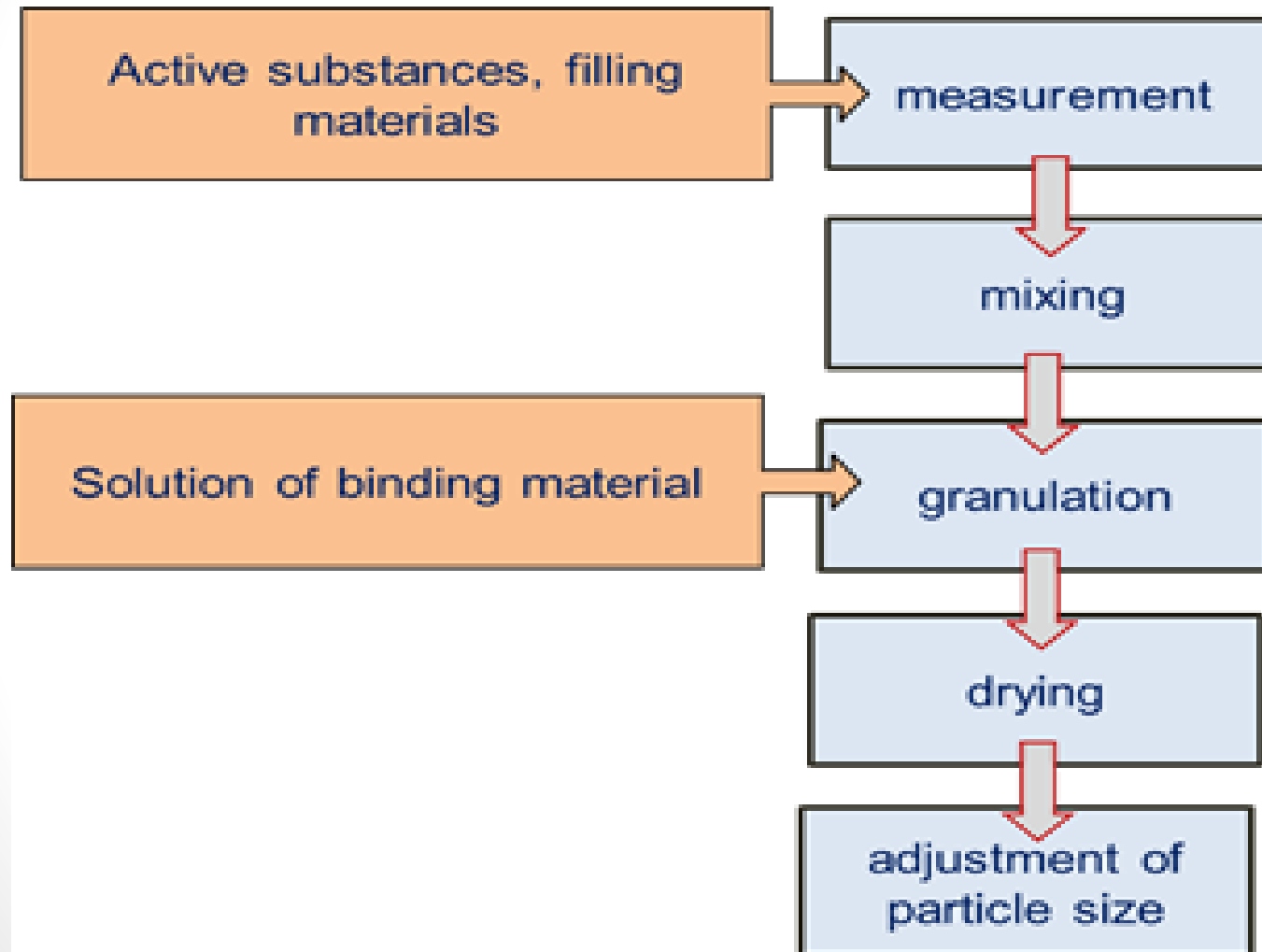
**4. Effervescent base:** used mainly in the preparation of effervescent granules.

$\text{Na}_2\text{CO}_3$  used instead of  $\text{NaHCO}_3$  but the last is more effective because it's more soluble in water.

<b>Ciric acid</b>	<b>1 part</b>
<b>Tartaric acid</b>	<b>2 part</b>
<b><math>\text{NaHCO}_3</math></b>	<b>3.44 part</b>
<b>Total</b>	<b>6.44</b>



# METHOD OF EFFERVESCENT GRANULES PRODUCTION



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## 1. Formulation:

a/ Amount of each material in the formulation.

b/ Number of doses: usually 1 tsp. as ordinary dose which is equal to 5 gm of effervescent.

No. of doses = total amount / wt .of each dose

c/ The physico-chemical properties of each component.

## 2. Mixing:

to get uniform distribution.

**3. Moistening and granulation:** use certain solvent to get paste through wet granulator.

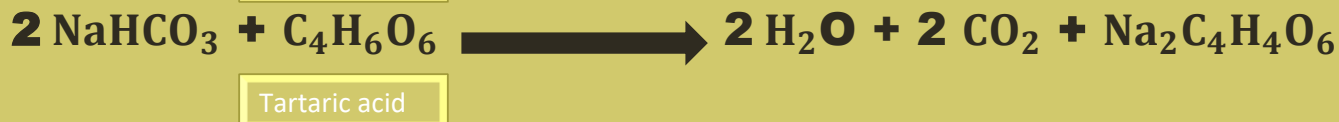
\* In small amount we use sieve with suitable particle size instead of granulator.

## Methods of moistening and granulation

**A- Dry method (heat fusion method):**

Used in preparation of drugs which are not affected by heat (e.g. Mg Sulfate).

During the heating process 60-80°C, the heat causes the release of 1 molecule of water of crystallization from the citric acid, which in turn dissolves a portion of powder mixture to prepare the moist mass and granulation, and thus consequent release of some carbon dioxide.



## **B- Wet fusion method:**

**Used to**

**1- prepare small amount of effervescent granules.**

**2- prepare compounds which are affected by heat.**

**1<sup>st</sup> mix the powder together and then add ethanol as moisture to get wet mass.**

**Water can't be used as moisture because it reacts directly and end the reaction.**



**4. Drying:**

**only for heat fusion method**

**By using tray dryer**

**5. Packaging and storage (cool and dry place):**

**Stored in a wide mouth bottle with colored glass, tightly closed and sealed to exclude air, and kept in a cool dry place.**

**NOTE: TO GET ACCURATE DOSE GRANULES MAY BE PRESSURED INTO TABLET DOSAGE FORM (E.G. VIT. C).**

# EXPERIMENTAL WORK:

**Prepare 25 gm of effervescent granules using 1.5 gm of Mg sulfate per dose as laxative.**

**As known that effervescent granules composed of effervescent base and active ingredient (Mg sulfate).**

## The steps of calculation:

**Find no. of doses**

**No. of doses = total amount of granules /wt. of each dose**

$$=25/5$$

$$=5$$

**Find the amount of active ingredient added to the total amount of effervescent granules (25gm):**

**$5 \times 1.5 = 7.5$  gm of Mg sulfate should be added**

**3. Find the wt. of each active constituent of effervescent base that should be added to the added to the formula.**

**$25 - 7.5 = 17.5$  gm amount of the base.**

## For Citric acid, for Tartaric acid and for $\text{NaHCO}_3$ :

Total	gm of citric acid
6.4	1
17.5	x

$$x = 2.7 \text{ gm}$$

total	gm of tartaric acid
6.4	2
17.5	x

$$X = 5.4 \text{ gm or } 2 \times 2.7 = 5.4 \text{ gm}$$

Total	gm of $\text{NaHCO}_3$
6.4	3.4
17.5	x

$$x = 9.3 \text{ gm or } 2.7 \times 3.4 = 9.3$$



# PROCEDURE

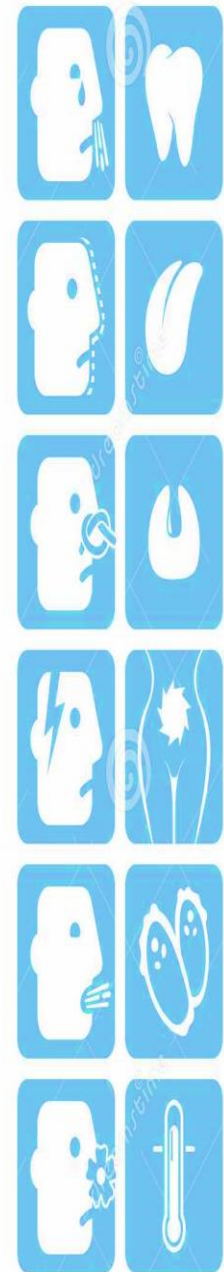
## Heat fusion method:

- 1. Mix tartaric acid,  $\text{NaHCO}_3$ , Mg sulfate together.**
- 2. Heat citric acid in water bath at 60-80 c° to release water crystallization till it becomes warm.**
- 3. Immediately and directly add the above mixture to dish of citric acid with rapid mixing by hand till get the wet paste.**
- 4. Sieving.**
- 5. Drying.**



## **wet fusion method:**

- 1. Mix all ingredients including Tartaric acid, Citric acid,  $\text{NaHCO}_3$ , and the active ingredient Mg sulfate.**
- 2. Add Alcohol (95%) drop by drop with the continuous mixing till we get a wet paste.**
- 3. Sieving.**
- 4. Drying.**



*Thank You*

