

Collage of Engineering
Materials Department

Third Class
Lecture (2-A)

GLASS

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3-Structure of Glass

Glass forming oxides: most inorganic glasses are based on the glass forming oxide. Silica is most widely used as glass forming constituent.

The fundamental subunit in silica based glasses is SiO_4 tetrahedron in which a silica Si^{4+} atom ion in the tetrahedron is covalently ionic bonded to four oxygen atoms ions as shown in fig (2.a) .

- In crystalline silica cristobalite the Si-O tetrahedra are joined corner to corner in a regular arrangement, producing long – range order as idealized in fig (2.b) .
- In a simple silica glass the tetrahedra are joined corner to corner to form a loose network with no long –range order fig (2.c) .

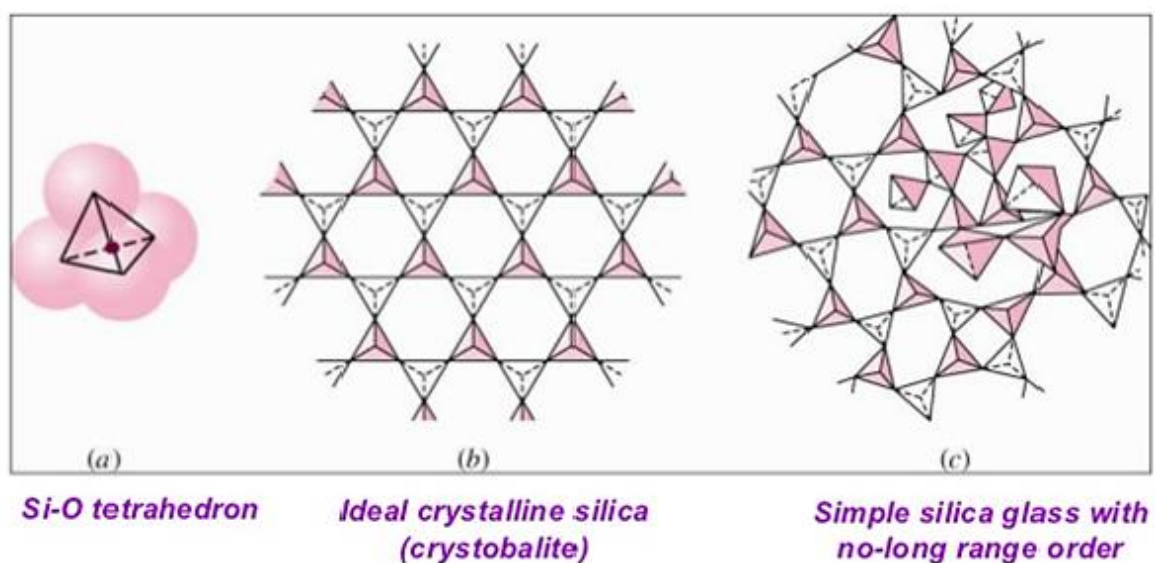


Figure 2: schematic representation of (a) a silicon-oxygen

tetrahedron, (b) ideal crystalline silica (cristobalite) in which the tetrahedra have long range order, and (c) a simple silica glass in which the tetrahedra have no long range order.

The oxide components added in to a glass batch may be subdivided as:

A. Glass formers.

B. Intermediated.

C. Modifiers.

These are grouped on the basis of functions that they perform within the glass. However, the silicate glasses contain additional oxide as shown in (table 1) .

Table 1 Division of the oxides into glass former, intermediates, and modifiers

| Glass formers | Intermediates | Modifiers |
|-------------------------------|--------------------------------|-------------------------------|
| B ₂ O ₃ | TiO ₂ | Y ₂ O ₃ |
| SiO ₂ | ZnO | MgO |
| GeO ₂ | PbO ₂ | CaO |
| P ₂ O ₅ | Al ₂ O ₃ | PbO |
| V ₂ O ₃ | BeO | Na ₂ O |

A- Glass formers

Glass formers and network formers include oxides such as SiO₂, B₂O₃, GeO₂, P₂O₅, V₂O₅ and As₂O₃ which are indispensable in the formation of glass since they form the basis the random three dimensional network of glass.

Boron oxide, B_2O_3 , is a glass-forming oxide and by itself forms subunits that are flat triangles with boron atoms slightly out of the plane of the oxygen atoms.

However, in borosilicate glasses that have additions of alkali and alkaline earth oxides, BO_3 triangles can be converted to BO_4 tetrahedra with the alkali or alkaline earth cations providing the necessary electroneutrality.

Boron oxide is an important addition to many types of commercial glass such as borosilicate and aluminoborosilicate glasses.

B- Intermediate oxide in glasses :

Intermediates include Al_2O_3 , Sb_2O_3 , ZrO_2 , TiO_2 , PbO , and ZnO , these oxides are added in high proportion for linking up with the basic glass network to retain structural continuity.

Some oxides cannot form a glass network by themselves but can join into an existing network. These oxides are known as intermediate oxides.

For example, aluminum oxides, silica network as AlO_4 tetrahedra replacing some of the SiO_4 groups (fig. 3b). However, since the valence of Al is 3 instead of the necessary 4 for the tetrahedral, alkali cations must supply the necessary other electrons to produce electrical neutrality.

Intermediate oxides are added to silica glass to obtain special properties. For example aluminosilicate glasses can withstand higher temperature than common glasses.

Depending on the composition of the glass, intermediate oxides may sometimes act as network modifiers as well as taking part in the network of the glass .

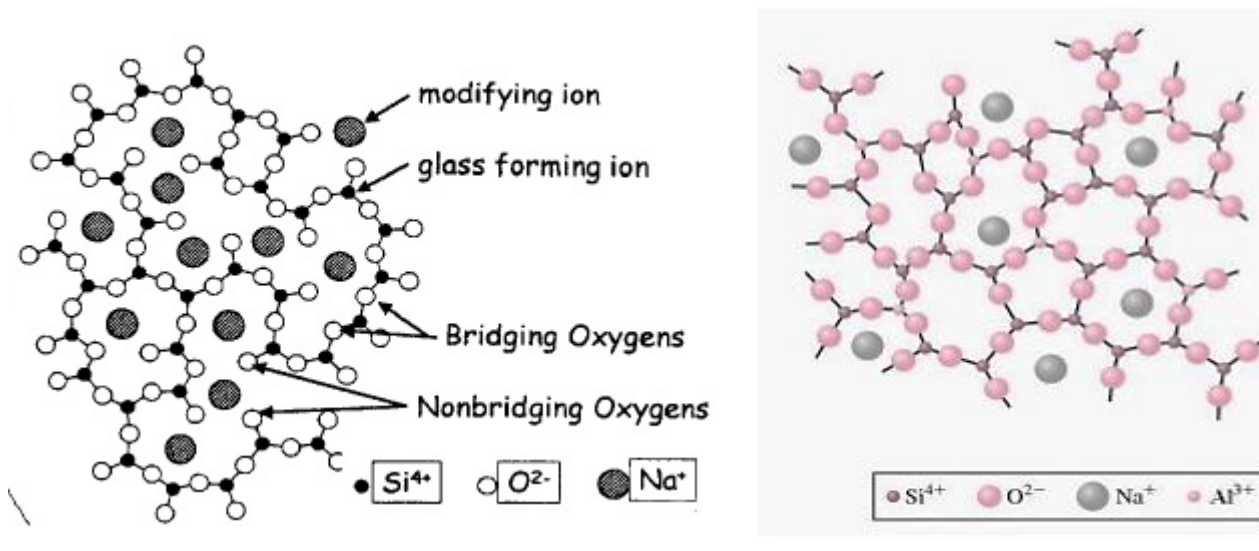


figure 3: (a) network modified glass (soda-lime glass); note that the metallic (Na⁺) ions do not form part of the network (b) intermediate oxides glass (alumina-silica) glass ; note that the small metallic (Al³⁺) ions form part of the network

C- Glass – modifying oxides :

Modifiers include MgO, Li₂O, BaO, CaO, SrO, Na₂O, and K₂O. The oxides are added to modify the properties of glass oxides that break up the glass network are known as network modifiers.

Alkali oxides such as Na_2O and K_2O and alkaline earth oxides such as CaO and MgO are added to silica glass to lower its viscosity so that it can be worked and formed more easily.

The oxygen atoms from these oxide enter the silica network at points joining the tetrahedra and break up the network, producing oxygen atoms with an unshared electron (fig .4a) .

The Na and K ions from the Na_2O and K_2O do not enter the network but remain as metal ions ionically bonded in the interstices of the network. by filling some of the interstices, these ions promote crystallization of the glass .

Modifiers break up the silica network if the oxygen to silica ratio (O:Si) increases significantly when Na_2O is added , the sodium ions enter holes within the network , rather than becoming part of the network ,however , the oxygen ion that enters with Na_2O does become part of the network as shown in fig (fig 4) .

When this happens, there are not enough silica ions to combine with the extra oxygen ions and keep the network intact.

A high O:Si ratio causes the remaining silica tetrahedral to form chain , rings , or compound and the silica no longer transforms to a glass when the O:Si ratio is above about 2.5 , silica glasses are difficult to form , above a ratio of three , a glass forms only when special precautions are taken such as the use of rapid cooling rates .

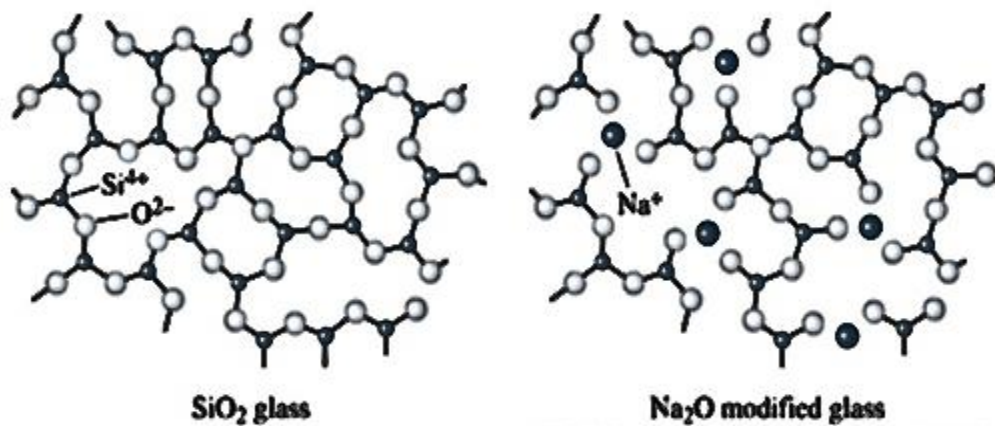


Figure 4: the effect of Na₂O on the silica glass network. Sodium oxide is a modifier disrupting the glassy network and reducing the ability to form a glass.

The other addition in glass are the fluxes which lower the fusion temperature of the glass batch and render the molten glass workable at reasonable temperature, modification lower the melting point and viscosity of silica, making it possible to produce glass at lower temperature.

The effect of Na₂O addition to silica is shown in (fig5) the addition of Na₂O produces eutectics with very low melting temperature.

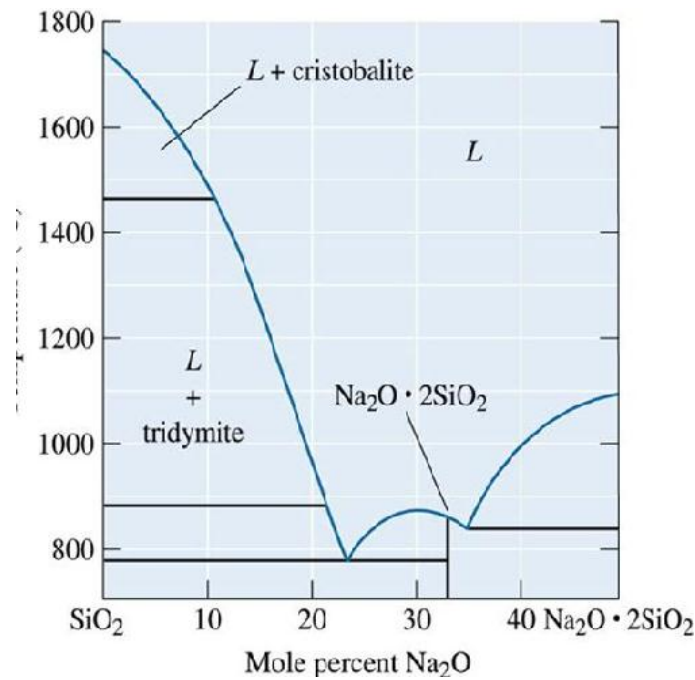


Figure 5: the SiO₂-Na₂O phase diagram

Addition of soda (Na₂O) to silica dramatically reduce the melting temperature of silica by forming eutectics.

Modifiers fluxes may reduce the resistance of glass to chemical attack, render it water soluble or make it subject to partial or complete devitrification. Devitrified glass is undesirable since the crystalline areas are externally weak and brittle, stabilizers are therefor, added to the glass batch overcome these problems.

Adding CaO which reduces the solubility of the glass in water further modifies these glasses.