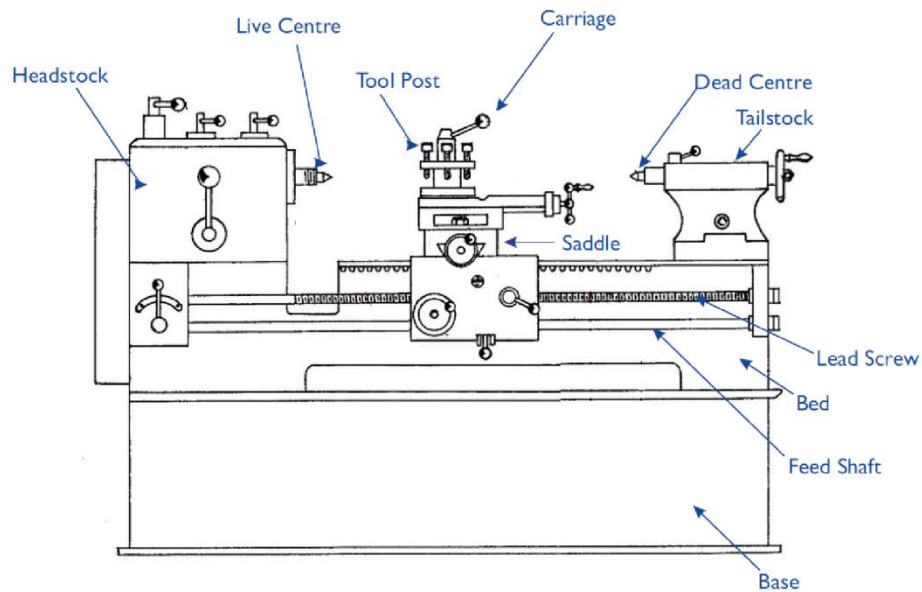


TURNING

Q1: Draw a hand sketch showing the basic parts of the turning machine and refer to the headstock, saddle, tool post, live and dead centre, carriage, tailstock, lead screw, bed, feed shaft and the base.



Q1: Draw a hand sketch showing the basic parts of the turning operation and refer to the tool, work-piece, depth of cut, tool feed, cutting speed, the direction of rotation and the chuck.

