

Technical Problems And Troubleshooting In Histopathology Technique

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- Tissue procurement
- Labeling and Storage
- Fixation
- Dehydration
- Clearing
- Impregnation
- Embedding
- Section Cutting
- Staining
- Mounting

Protocols followed in Tissue Processing

Processing

Formalin → Alcohol → Xylene → Wax



Specimen receive and registration

- The specimen name is identical to that written on the request form
- All the patient details are properly written mentioned
- Date of biopsy/procedure
- Time of specimen receive
- Register the specimen with a lab number

Technical problems and troubleshooting

Specimen receive and registration •

Grossing •

Fixation •

Processing •

embedding •

staining •

Grossing

The specimen should be completely covered with the fixation fluid.

If not , change with 10 % formalin solution. Or other fixative according to your lab protocol.

Hint:

FIXATION

Sample

Perfusion

Immersion

DEHYDRATION



H₂O
3x10 min



Ethanol 70°
3x10 min



Ethanol 90°
3x10 min



Ethanol 96°
3x10 min



Ethanol 100°
4x10 min



Xylene
3x10 min

INTERMEDIARY
LIQUID

OVEN ~ 60 °C



Liquid paraffin
1 hour



Liquid paraffin
1 hour



Liquid paraffin
2 hours

EMBEDDING

Liquid paraffin

Mold

Cooling

Trimmed
paraffin block

Solid
paraffin block

Fixation

The major problems related to fixation are delayed or incomplete fixation
Autolysis is caused by delayed fixation •

In H&E section, the tissue may show •
loss or total disappearance of nuclear chromatin. Some cells may disappear (intestinal mucosa), shrink and leave artifactual space around.

Prevention:•

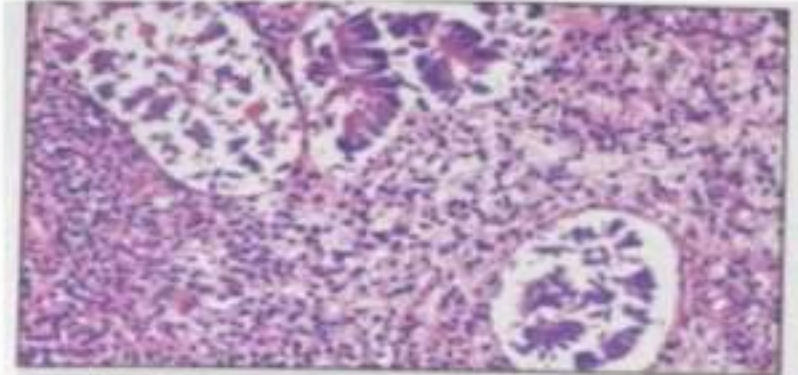
add fixative to the specimen as soon as possible

Open uterus for endometrial fixation•

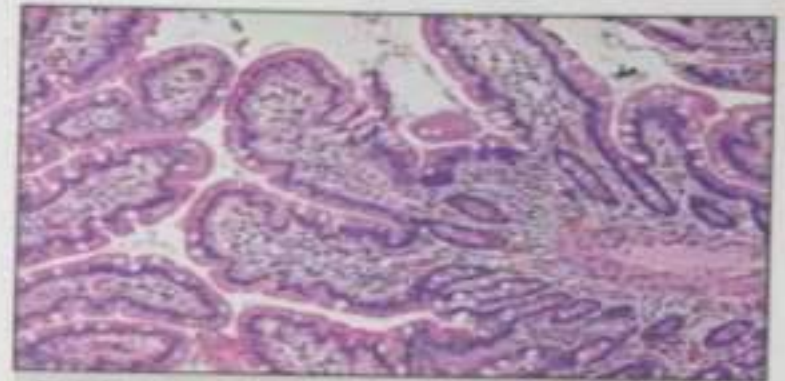
Open GIT specimen for mucosal •
fixation

Slice solid organ eg breast kidney, •
thyroid

Bisect lymph nodes•



[11.20] The endometrium shows the results of delayed fixation in this section of uterus. Uterine specimens should be opened as soon as possible and immersed in a large amount of fixative so that proper fixation of the endometrium will occur. Compare with the well-fixed section of uterus shown in [11.21].



[11.23] A section of small intestine that has been properly and completely fixed. Also see [11.4, p5] for a well-fixed section of small intestine, and [11.5, p8] for a section that shows total autolysis.

Fixation - factors affecting fixation

There are a number of factors that will affect the fixation process:

- **Buffering**
- **Penetration**
- **Volume**
- **Temperature**
- **Concentration**
- **Time interval**

Problem: Tissue Shrinkage

Symptoms: Tissue samples appear smaller than expected or display irregular shapes.

Causes: Hyperosmolar fixatives or prolonged fixation.

Solution: Opt for isotonic fixatives when possible and limit the fixation time. If shrinkage has already occurred, try rehydrating the tissue with distilled water before further processing.

Problem: Tissue Swelling

Symptoms: Tissue samples appear swollen, and cell morphology is disrupted.

Causes: Hypotonic fixatives or overhydration during processing.

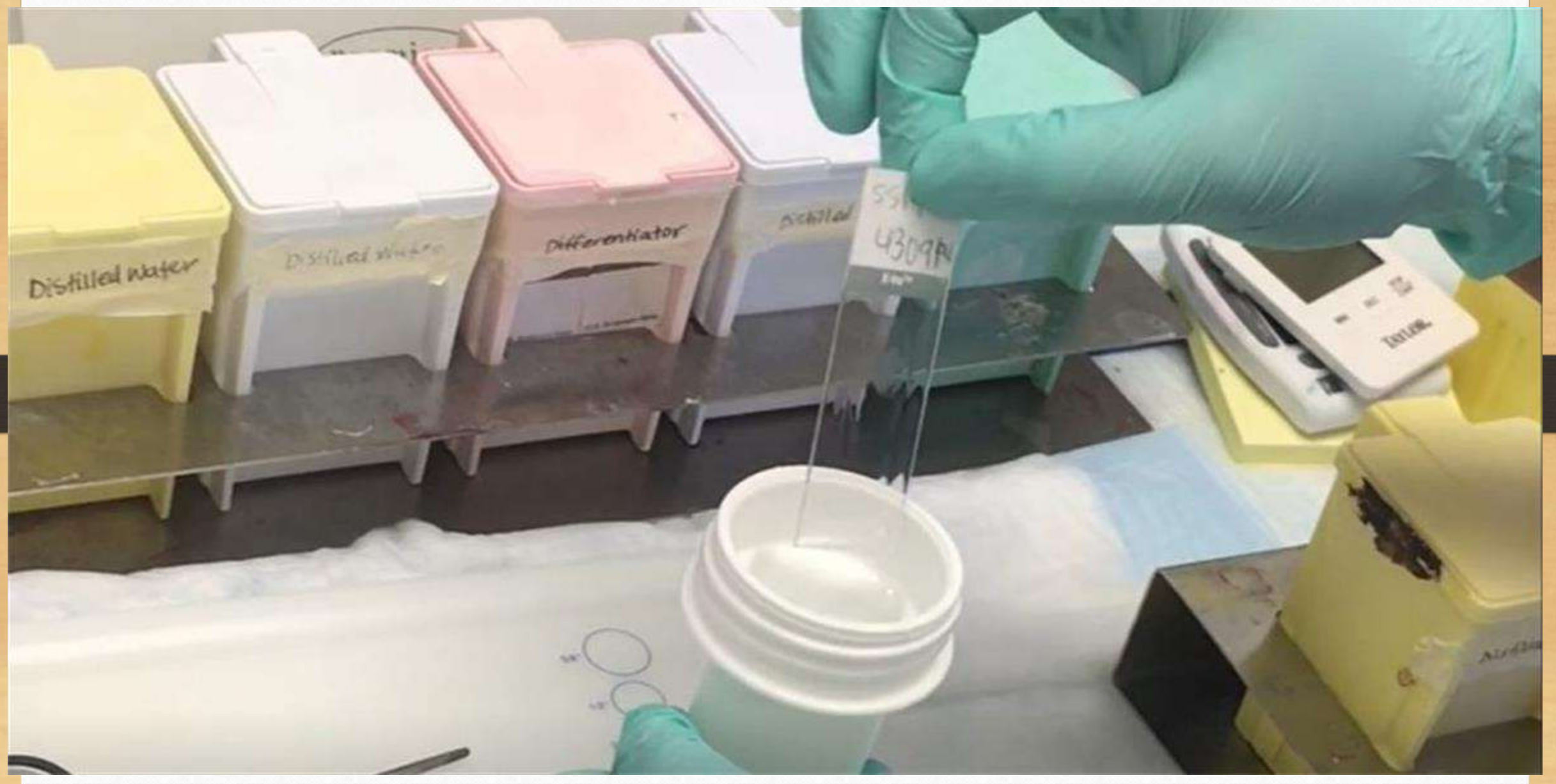
Solution: Use hypertonic fixatives to prevent tissue swelling. If you're dealing with swollen specimens, gently blot them on absorbent paper to reduce excess moisture.

Problem: Inadequate Penetration

Symptoms: Deep layers of tissue display poor fixation, resulting in artifacts.

Causes: Large or thick tissue specimens that weren't adequately trimmed, or rapid fixation methods.

Solution: For larger specimens, slice or trim them to facilitate fixative penetration. Also, ensure you're following the recommended protocols for fixing larger or thicker samples.



processing

Poor processing:

due to improper dehydration (water in tissue), impaired clearing, clearing agent in paraffin, too much heat during processing.

Prevention:

No cassettes condensation

Absolute alcohol is fresh, free of

Water

Fluid are changed according to the schedule

Heat is used only for paraffin & E Stain.

processing

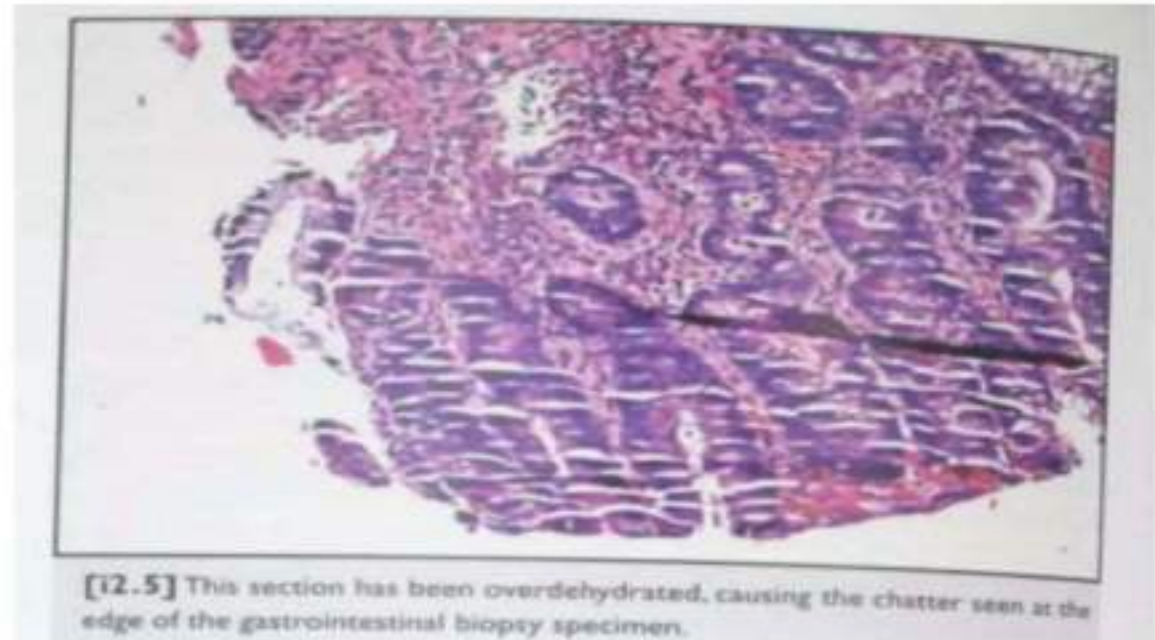
Most problem encountered in processing is related to either over processing or under processing

Overdehydration

Due to excessive dehydration, which results in microchatter around the edges of the tissue on H & Stain.

Prevention:

Small biopsies preprocessed separately
Shorten the dehydration time



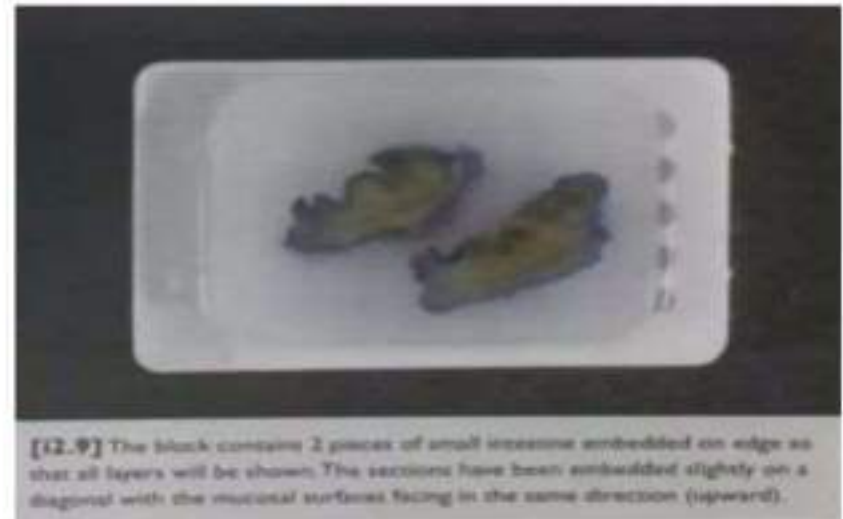
Embedding and specimen orientation

Hints:

- Hard tissue such as bone, can will section more easily if they are embedded diagonally



- Tissue with wall, such as cyst, gall bladder, and GIT must be embedded on the edge.

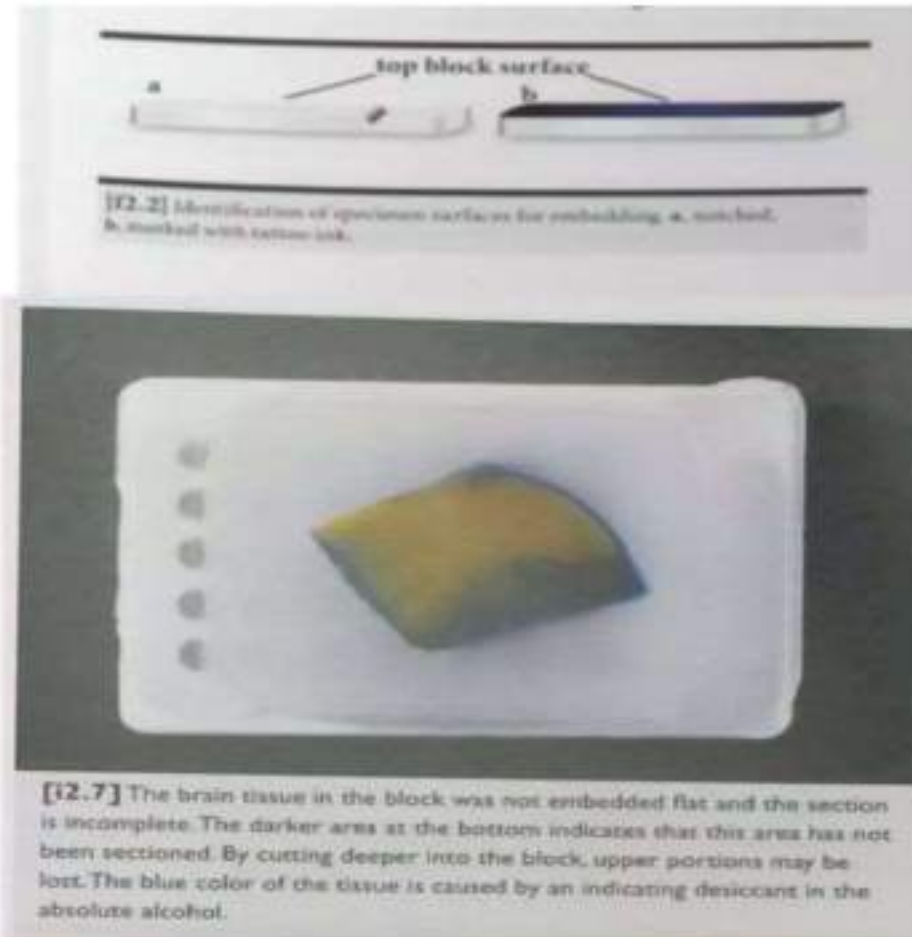


Embedding and specimen orientation

It refers to casting or blocking (paraffin blocking)

Hints:

Specimen orientation •
Proper pressure force applied to the entire specimen during orientation and initial solidification to obtain flat tissue



Improper embedding causes air pockets to appear in the paraffin wax mold as white dots, this phenomenon is called **Crystallization**. The air can be removed by melting the top of the mold with a slightly hot tool. Crystallized molds have problems when cutting and are treated by embedding. paraffin molds can be stored in a cool place for a long time

Troubleshooting in Embedding and specimen orientation

Soft Mushy Tissue

The most common cause is •
thick sections at gross
examination and have been
compressed between the top
and bottom of the cassette.

Prevention: •

The tissue section should be •
thin

Adequate time for fixation •

Fluid change according to •
schedule

Incorrect orientation

Section may be incorrectly •
oriented at the embedding
station if the correct method
was not indicated.

Prevention: •

Marking the side of tissue to •
be embedded facing up with
ink

Troubleshooting in Embedding and specimen orientation

Tissue carryover

Small pieces or fragments of tissue may be carried from 1 tissue to the next at the embedding table, resulting in cross-contamination

Prevention:

Carefully clean forceps used at the embedding table between specimens

Open only the cassette with the tissue to be embedded

Tissue not embedded at the same level

- If the tissue is not properly flattened by pressing it down uniformly when it is placed in the embedding mold, or multiple tissues to be placed in the same mold are embedded at different levels

Prevention:

- Press the tissue uniformly
- Keep the paraffin molten enough to get all pieces embedded at the same level.
- Work very fast when embedding multiple pieces

Troubleshooting in microtomy

Block face unevenly sectioned

Occur when the block holder is not parallel to the blade. One side of the block is exhausted while attempting to get a complete section of the block face

Prevention:

Ensure at the beginning of the sectioning that the block holder is adjusted so that the block face and the blade are perfectly parallel.

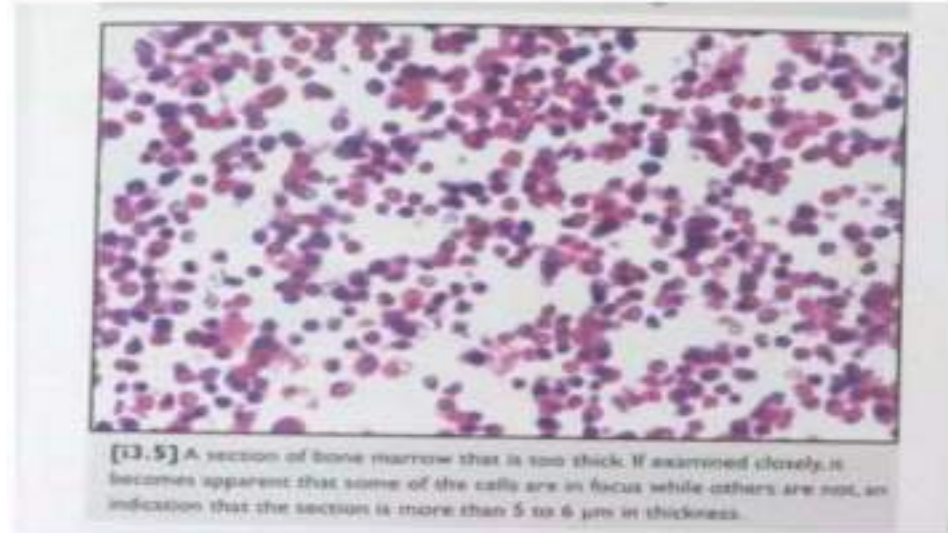


Troubleshooting in microtomy

Thick section

Prevention: •

Adjust the thickness •



Problem: Tissue Adhesion

Symptoms: Sections stick to the microtome blade or slide, causing damage.

Causes: Over fixation, suboptimal tissue processing, or poor sectioning technique.

Solution: Reduce fixation time and use adequate dehydration and clearing steps during processing. Ensure your microtome and blade are clean and well-maintained. Proper sectioning technique is key to avoiding tissue adhesion.

Problem: Artifact Formation

Symptoms: Unintended distortions or imperfections in tissue morphology.

Causes: Overhandling, poor sectioning technique, or contamination during fixation.

Solution: Handle tissues with care, use a well-maintained microtome, and practice good laboratory hygiene. Contamination can often be avoided with clean equipment and meticulous sample preparation.

Troubleshooting in microtomy

Holes in the section

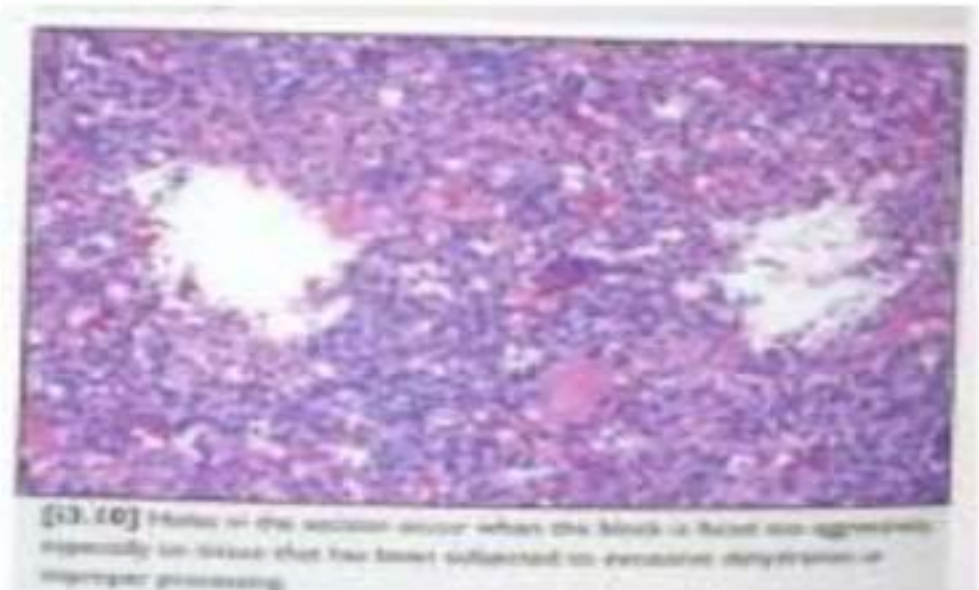
Occur when block is faced too aggressively. •

The specimen is either •
excessively dehydrated or
improperly processed.

Prevention: •

Ensure to chill the block with ice •
before cutting and discard
ribbons until the hole disappear

Facing the block less aggressively, •
with smaller micrometer
advances of the block for each
section removed



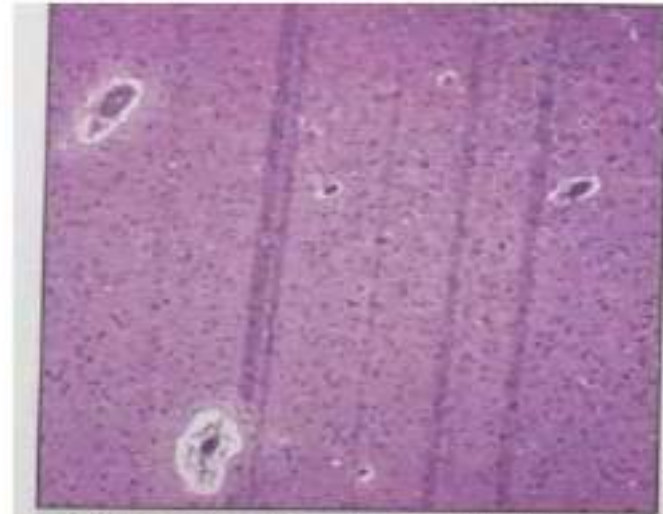
Troubleshooting in microtomy

Vertical scratches

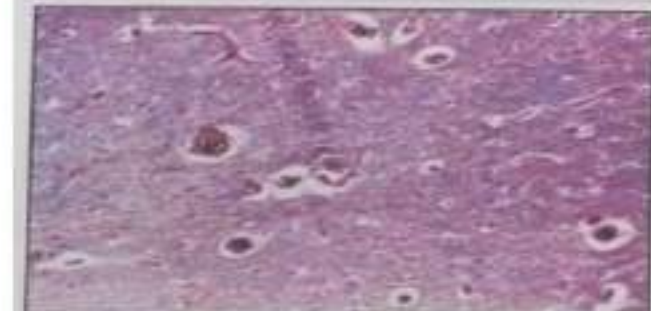
Caused by defect in the blade edge, calcium, bone or hard material in the specimen

Prevention:

Ensure at the beginning of the sectioning that the block holder is adjusted so that the block face and the blade are perfectly parallel.



[13.6] A section of central nervous system tissue revealing numerous knife lines caused by defects in the edge of the blade.



[13.7] A section of central nervous system tissue stained with the Luxol fast blue method and Schiff (PAS) technique. Careful observation reveals a knife line beginning in the tissue this line is caused by the presence of a small focus of calcification in the tissue and not by a defect in the blade edge.

Troubleshooting in microtomy

Washboarding or Undulation in the section

Commonly occurs in very hard tissue such as uterus or in over fixed tissue.

It is the macroscopic type of chatter commonly caused by loose clamping of blade or block.

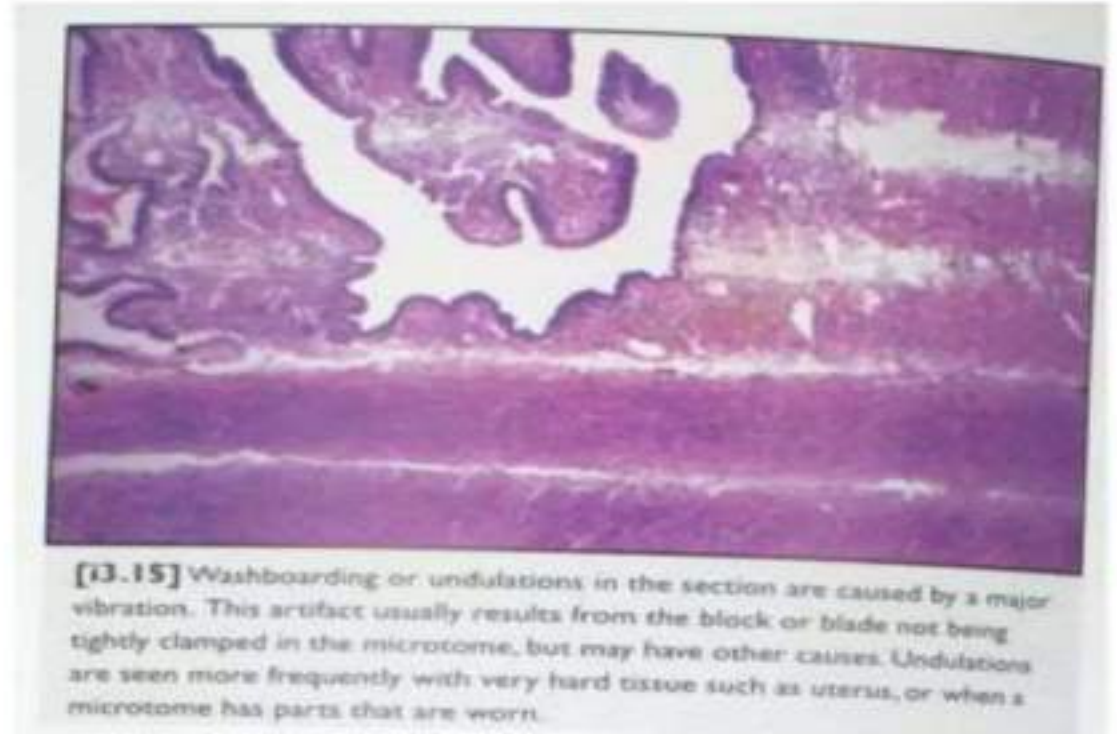
Prevention:

- Proper clamping of blade and block

- Ensure the block holder shaft is not over extended

- Ensure the microtome is in good working order

- Decrease the blade tilt



Troubleshooting in microtomy

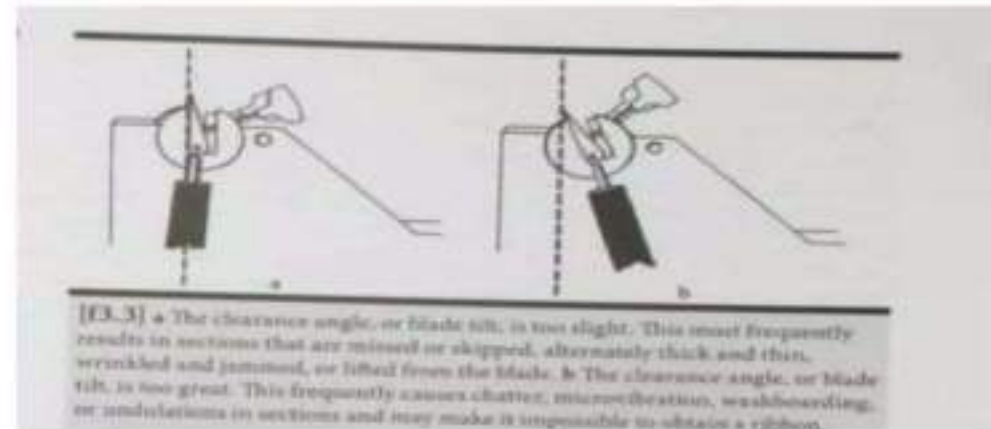
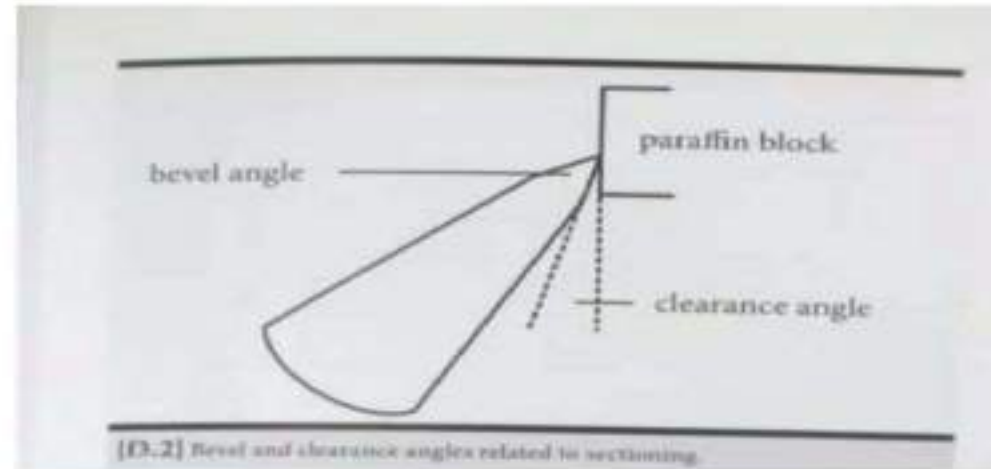
Failure of ribbon to form

Commonly caused by dull blade. •
Could result from too hard paraffin, too much blade tilt

Prevention: •

Paraffin with lower melting point •
Decrease blade tilt •

Change room temperature •



Troubleshooting in microtomy

Chatter or microscopic Vibration

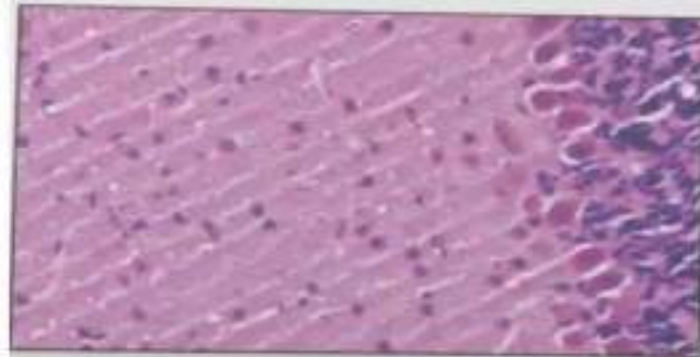
Commonly caused by over •
dehydration or lack of moisture in
the tissue. It could also result from
dull blade or too much blade tilt
which cause the section to be
scrabed rather than cut. Or cutting
too rapidly.

Prevention: •

- Proper processing
- Restore moisture by facing the block down on an ice tray
- Decrease the blade tilt
- Decrease cutting speed: one wheel per second is considered reasonable speed.



[13.19] Chatter, or microvibration, most often results from overdehydration during processing, but may also result from a dull blade, too much blade tilt, or cutting too rapidly. Soaking the fixed block with moistened cotton will help correct this problem if it is caused by excessive dehydration of the tissue.



[13.20] A section of central nervous system tissue that demonstrates chatter or microvibration.

Troubleshooting in H&E staining

Pale nuclear staining

The Nuclei is too light due to :

- Slide not exposed to the hematoxylin long enough

- Exhausted (over oxidized or depleted) hematoxylin

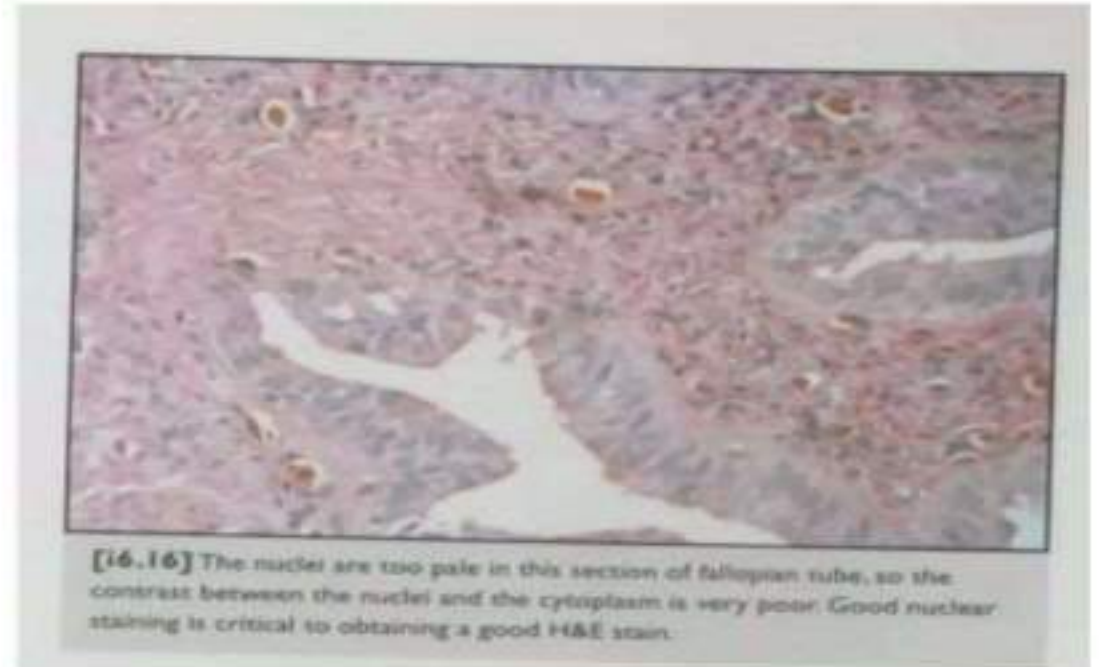
- Over differentiation

Prevention:

- Leave the slide longer

- Use fresh hematoxylin

- Time the differentiation



Troubleshooting in H&E staining

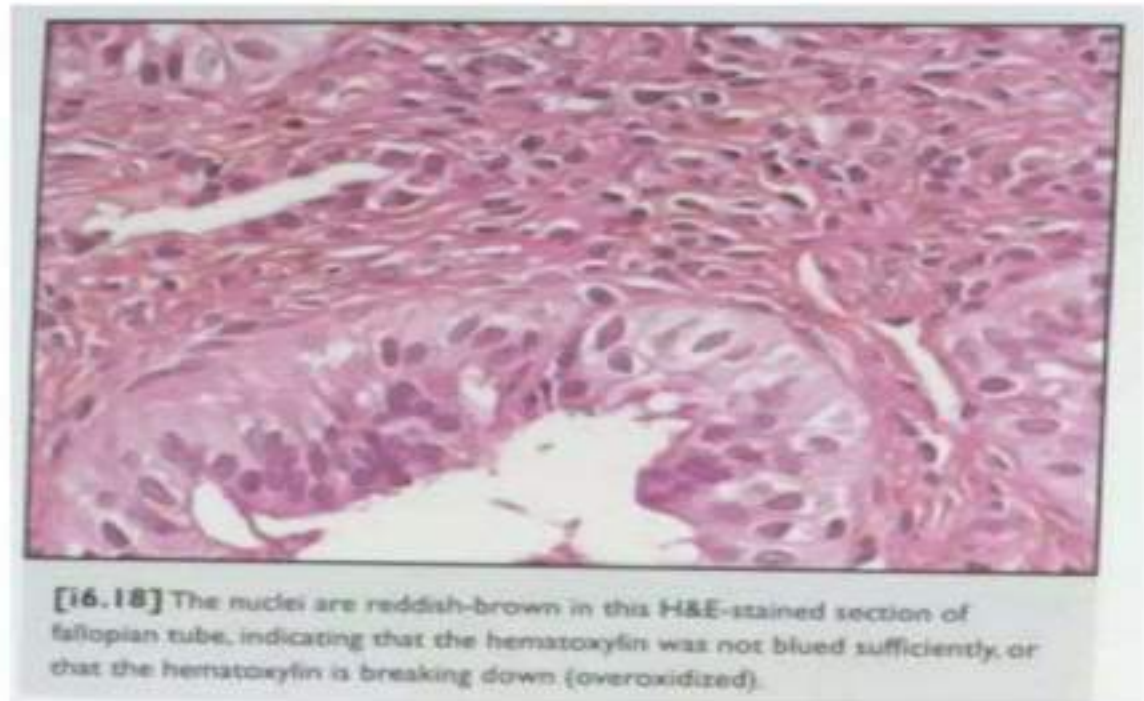
Red or red-brown Nuclei

If the nuclei is stained red or reddish brown instead of blue, either the hematoxylin is breaking down or the blueing step was not properly done

Prevention:

- New hematoxylin

- Proper blueing



Troubleshooting in H& E staining

Dark nuclear staining

The nuclei is too dark due to : •
Slide exposed to the hematoxylin too long

Section are too thick •
Differentiation step is too short •

Prevention: •

Thin sections •
Decrease hematoxylin exposure •
Increase time for differentiation •



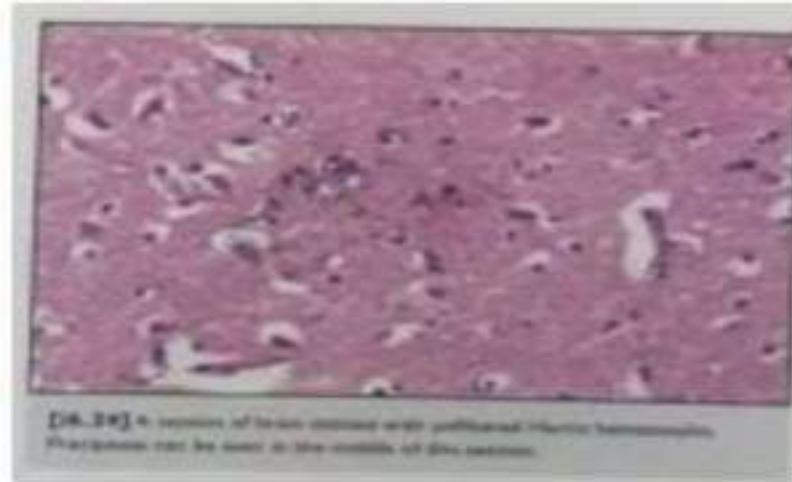
Troubleshooting in H&E staining

Blue black precipitate

Hematoxylin precipitate •

Prevention: •

Filter the hematoxylin •



Troubleshooting in H&E staining

Dark Cytoplasmic staining

If the cytoplasm is overstained, and the differentiation is poor, the contrast between the nucleus and the cytoplasm is lost

Prevention:

- Avoid overconcentration of eosin, dilute eosin solution

- Do not leave sections in eosin for long

- Allow sufficient time in dehydration solution, specially 70% alcohol, to allow good eosin differentiation

- Check section for proper thickness



Thank you